



BHMA Strategic Goals

- Secure public recognition of the value of "BHMA Certified Products" including contributions to life safety and security
- Establish primacy in the marketplace of BHMA Certified Products
- Provide industry leadership to assure safe, secure & efficient openings
- Continue to increase the value of BHMA membership



Major Initiatives | Ongoing Activities

- ANSI/BHMA Standards
- BHMA Certification
- Codes, Industry and Government Affairs
- BHMA's Residential Hardware Program
- Digital Strategies
- Marketing Communications: Brand Awareness







ANSI/BHMA 42 Standards

Hardware Highlights Hardware Highlights BHMA Butter hunder madazana

A156.1 - 2021 Butts and Hinges

View as PDF

Newer Standards:

- Battery Powered Locking Devices (ANSI/BHMA A156.33)
- Power Supplies (ANSI/BHMA A156.35)
- Glass Door Hardware (ANSI/BHMA A156.44)

New Projects:

- Acoustic Properties of Hardware (proposed A156.42)
- Resistance to Environmental Conditions
- Energy Consumption Ratings



for butts and hinges. Cycle to ests, and material and dimer transactions tandard, ANSI/BHMA A156.

A156.2 - 2017 Locks and Latches

View as PD

American National Standard for Bored & Preassembled Locks and Latches

Standard ANSI/BHMA A156.2-2017 establishes requirements for bored and preassembled locks and latches, and includes cycle tests, strength tests, operational tests, material evaluation tests, find tests, and dimensional critical. For further information, copuly the full standard. ANSI/JRHMA 0.155.2

p://buildershardware.com/cpd

iducted for certification.

number of fasteners for each of th I be made from steel gage 0.190 +

HardwareHighlights

A156.3 - 2020 Exit Devices

American National Standard for Exit Device

View as PDF b their expectation

for certification

s, are measured to ensure type of trim. For example:

BHMA has created this series of Hardware Highlights to provide useful, accessible information about builders hardware for anyone with an interest in devices that hang, control, secure, and trim the doors. BHMA is the trade association which represents almost all of the North American manufacturers of builders hardware. One of its main activities since 1983 has been the development and maintenance of ANSI-approved standards for 35 separate product categories.

rength, material evaluation, and finish tests. Functions and types are described and numbered. For

Product Performance: Purchasers of exit devices, flush bolts, and door coordinators certified to A156.3 (http://buildershardware.com/cpd) can be assured products will perform to their expectations.

Below are an explanation and some examples of the evaluations conducted for certification

OPERATIO

Both opening and closing forces are defined and measured to ensure the exit device functions in a manner compatible with the human operator and associated hardware, such as door closers. Opening force tests are specified for the inside actuating bar and the outside trim.



Standards Tracking Chart

1750	Rutts & Hinnes	Som			Somon Sonsor	BHD	New	SMIG	BHNAB BHOT	Sole Alexander of the Sole of		on one of the		ANS, APP. OV.	Publicato.
	Dutto & miligeo	A	Jun-21		B.Strong			3/17/2020	2/15/2021	2/9/2021	5/3/2021	4/19/2021	6/1/2021	6/1/2021	
2	Locks & Latches	F	Jun-17	RS	M. Phillips	MT		12/3/2020	8/19/2022	8/15/2022					
3	Exit Devices	G	Nov-20	RS	D. Eller	KB	-								
5	Closers	С	Jul-19	RK	B.Lindemuth	MT									
	Cylinders	E .	Apr-20	EM	C.Roberson	MT		011710000	514010004	511010001	01010004	010010004	014010004	014010004	
7	Architectural Trim	J	Sep-21	RS	M. McRae	KB		3/17/2020	5/18/2021	5/12/2021	9/6/2021	8/20/2021		9/13/2021	
8	Hinge Templates	Α	Jan-22	MMc	R. Strong	MT		3/17/2020	2/15/2021	2/9/2021	9/20/2021		12/21/2021	1/26/2022	
-	Stops & Holders	<u>c</u>	Apr-21	MB	M. McRae	MT		3/17/2020	9/25/2020	9/21/2020	3/15/2021	12/21/2020	4/15/2021	4/16/2021	
9	Cabinet Hardware	В	Nov-20	MB		KB									
	Power Doors		Jul-17	JC	L.Pursell	MT		7/30/2021							
11	Cabinet Locks	E	Aug-19	KR	R. Dalton	MT									
12	Interconnected	F	Aug-18	RS	M. Phillips	MT		11/2/2021	8/19/2022	8/15/2022					
	Mortise Locks	F	Jun-17	ED	R. Strong	MT		12/3/2020	8/19/2022	8/15/2022					
14	Sliding & Folding	В	Sep-19		B. Lindemuth	MT									
	Release Devices	С	Apr-21	ED	M. McRae	MT		3/17/2020	9/25/2020	9/21/2020	3/15/2021	12/21/2020	4/15/2021	4/16/2021	
	Auxiliary Hardware	В	Oct-18	DK	M.Bloom	KB	STG 8/23/22	6/23/2022							
17	Self Closing Hinges	Α	Sep-19	MMc	S.Jackson	MT									
18	Materials&Finishes		Nov-20	SSC	R. Strong	KB									
19	Low Energy Doors	P	Dec-19	JC	P. Durgin	MT									
20	Strap&Tee Hinges	Α	Sep-21	MMc	M. Phillips	KB		1/13/2021	5/20/2021	5/14/2021	9/6/2021	8/20/2021	9/13/2021	9/13/2021	
21	Thresholds	J	Oct-19	DK	R. Skold	KB									
22	Gasketing	J	Oct-21	DK	R. Skold	KB		2/22/2021	6/11/2021	6/7/2021	9/6/2021	8/20/2021	10/27/2021	10/28/2021	
23	Electromagnetic	Ε	Jan-22	KR	B. Lindemuth	MT		3/11/2021	8/27/2021	8/23/2021	11/15/2021	10/28/2021	12/14/2021	12/16/2021	
24	Delayed Egress	G	Mar-18	RS	M.Merrel	MT		11/2/2021	8/19/2022	8/15/2022					
25	Electrified Locks	F	Aug-18	EM	C.Senger	KB	8/25/2022	11/2/2021							
26	Continuous Hinges	Α	Sep-21	KR	M. Phillips	KB		2/22/2021	5/18/2021	5/12/2021	9/6/2021	8/20/2021	9/13/2021	9/13/2021	
27	Revolving Doors	P	Apr-19	JC	L. Pursell	MT									
28	Master Keying	Е	Oct-18	MMc	Rstrong	MT	9/13/2022	11/2/2021							
29	Exit Locks, Alarms	G	Jan-22		E.Mitchell	MT		3/11/2021	8/27/2021	8/23/2021	11/15/2021	10/28/2021	12/14/2021	12/16/2021	
30	Hi Security Cylinders	Ε	Apr-20	EM	C. Roberson	MT									
	Electric Strikes	E	Apr-19	DP	J. Peabody	MT									
32	IDOA's	Q	Dec-14	ED	D. Kriedel	MT	8/16/2022	11/14/2018							
	Battery Powered	E	Jan-19	EM	R. Kincaid	KB	1								
34	Ligature Resistant Locks	F	Jan-19	EM	G. Marks	MT	1								
-	Power Supplies	Е	Sep-20	DK	D.Corbin	KB	ļ								
36	Auxilliary Locks	Ε	Nov-20	RS	M. Phillips	MT	1								
37	Multipoint Locks	F	Sep-20	KR	M.Taylor	KB]								
38	Low Energy Slide/Fold	Р	Dec-19	JC	J. Dunham	MT]								
39	Residential Bored	F	Nov-20	MB	M. Phillips	MT]								
40	Residential Deadbolt	F	Nov-20	MB	M. Phillips	MT]								
41	SM2E	G	Sep-20	DK		MT									
42	Acoustic			DK	T.Gambrall	KB	TBD after HBK to	ests							
43	Residential Multipoint	F		KR	M.Taylor	KB	TBD								
44	Glass Door Hdw (New)		Sep-21	RS	M. Swofford	MT		10/28/2020	6/11/2021	6/7/2021	9/6/2021	8/27/2021		9/23/2021	











BHMA currently has 91 participating brands across 15,687 certified products



Major Initiatives

BHMA CPD: Marketing

- Four (4) Instructional (How to) Videos
- Updated Infographic on Steps to Certification
- CPD Promotional Video
- News from the BHMA CPD newsletter









CPD Feature Articles

- A New, Easier Way to Find Certified Products--Door Security + Safety
- What the New CPD Means for Specifiers--Construction Specifier



BY KAREN BISHOP

The Builders Hardware Manufacturers Association Certified Products Directory has the information you need in one comprehensive, searchable location.

The market for builders' hardware products continues to grow. This has created a need for industry professionals to have a simple way to ensure that the builders' hardware products being used in their projects meet industry standards for performance.

To meet this need, the Builders Hardware Manufacturers Association (BHMA) created the newest iteration of its Certified Products Directory (CPD), an easily navigable listing of the products currently certified to meet BHMA builders' hardware standards.

BHMA is accredited by the American National Standards Institute (ANSI) to develop and publish builders' hardware industry standards on product quality and performance as it relates to public use and safety. To date, there are more than 40 BHMA standards covering a variety of builders' hardware. To be certified, products must pass operation, cycling, strength, security and/or finish tests as specifically stated in the respective ANSI/BHMA standard.

The first CPD was a physical book published in 1998 as a response to BHMA establishing the first thirdparty certification program for builders' hardware. As these standards expanded and the directory became more robust, enhanced navigation features were needed, so the CPD was made available online.

As new standards were developed and the number of participating companies and certified products increased, the digital PDF format was no longer sufficiently meeting the needs of its audiences. Recognizing this, BHMA dedicated significant time and effort over three years to develop a new version of the CPD that is more helpful to the public and better reflects the digital world we live in.

This culminated in a new, fully digitized and automated online database that allows users to search among the nearly 15,000 products certified to meet BHMA standards.

The opportunity to have a product certified to BENIA standards and listed in the CPD is open to all builders' hardware manufacturers, not just BHMA members. To ensure that every manufacturer has equal opportunity to display their certified products, results are randomized each time a search is conducted. This way, the first listing is never a particular brand based on alphabetical order, nor will it always be the biggest or smallest brands.





Codes, Industry & Government Affairs









Major Initiatives

BHMA Codes In Context Reports

- To highlight BHMA's code presence, the BHMA
 Codes In Context series of downloadable reports
 that provide relevant hardware changes and
 updates during the various code cycles is being
 launched this fall.
- Each edition will include one-page Focus
 documents, which provide an in-depth summary
 of each code update covered in these reports
- The first report covers the latest editions of the 2021 International Building Code (IBC) and 2021 International Fire Code (IFC). There are 9 accompanying Focus documents.

CODES IN CONTEXT

2021 IBC and IFC Updates
Affecting Doors, Door
Hardware, and Door Operations

ISSUE SHMMER 2022

Doors, and how doors function, are integral components of life safety and security provided by buildings we occupy. As expected, doors are highly regulated by building codes, fire codes, and life safety codes.

89MAIn reasons a to enhance patics safely and the security of building through standards, close advocacy and a correstment to fisatering invovations that lead to the continuous improvement of buildines hardware. 89MA failed this leadership stain in code advocacy sericularly by actively purificipating in the inventalistical Close Control. (DCC) model code development process. Our greats are to help cash technically appropriate requirements for life surfage and executing that are clear, concess, and consideredly interpreted, applied, and enforced. EMMA achieves these goals via active participation in ICCs code development activities by authorizing propagation of the process to engoge the control of the process of the control of the process of the processing or the stateholden with their proposals, and by advocating for propasal in ordinary proposals of the propos

The LCC has published the latest editions of the most commonly adopted model codes in the U.S. the 2021 heterostans fluiding Code (RCC) and 2021 heterostans fluiding Code (RCC) and 2021 heterostans fluiding Code (RCC) and code account of the country are showly updating their balating codes based on the 2021 RCC and 2021 RCC which will shape finders balating and the code code country jurisdictions. To see the status, by statu, of the adoption

Below is a brief summary of updates to the 2021 IBC and IFC which affect doors, door hardware, and/or door operations.

Clarifying One Releasing Motion for Doors in the Means of Egress

Previous additions of the ISC and ISC required not more bean one reliasant generation to undata is alone for express. The 2011 ISC and ISC were revised for require dozen to be operated with not more than one training mettine. The the 2021 ISC and ISC careful of the one releasing mettine is would be a simple force direction (pushing not required to be in a single force direction (pushing not metitine), or in a single force direction (pushing not metitine), or in a single force and all facilities que and the single metition.)

Door Hardware Maximum Operating Forces and Maximum Door Opening Forces

The IBC and IFC have long required ponic hardware to be operable with a maximum of 15 pounds of force after sequerement has not changed with the 2021 IBC and IFC. However, the 2021 IBC and IFC clarified the maximum force for hardware operated by a rotational motion is 28 inch-pounds. These requirements are consistent with the latest edition of ICC.A112.1.

Additionally, the 2021 IBC and IFC clearly separate, without changing, the maximum forces permitted to open doors from the maximum forces permitted to unlatch the door.

2021 IBC and IFC Updates Affecting Doors, Door Hardware, and Door Operations

buildershardware.com



2021 IBC and IFC Updates Affecting Doors, Door Hardware, and Door Operations

FOCU

Egress Doors Serving Exterior Spaces

SUMMER 2022 ISSUE

The 2021 IBC and 2021 IFC include new provisions permitting locking or doors in the means of egress from exterior spaces through a building provided specific requirements are met. New them 8 of 1010.2.4 explicitly permits locks and latches to prevent egress from an exterior space through the building where the months is listed as well.

- 8. Other than egress courts, where occupants must egress from an exterior space through the building for means of egress, exit access doors shall be permitted to be equipped with an approved locking device where installed and operated in accordance with all of the following:
- 8.1. The maximum occupant load shall be posted where required by Section 1004.9. Such signage shall be permanently affixed inside the building and shall be posted in a conspicuous space near all
- 8.2. A weatherproof telephone or two-way communication system installed in accordance with Sections 1009.8.1 and 1009.8.2 shall be located adjacent to not less than one required
- The egress door locking device is readily distinguishable as locked and shall be a key-operated locking device.
- 8.4. A clear window or glazed door opening, not less than 5 square feet (0.46 m.) sq. ft. in area, shall

be provided at each exit access door to determine if there are occupants using the outdoor area

- 8.5. A readily visible durable sign shall be posted on the interior side on or adjacent to each locked required exit access door serving the exterior area stating. THIS DOOR TO REMAIN UNLOCKED WHEN THE OUTDOOR AREA IS OCCUPIED. The letters on the sign shall be not less than 1 inch high on a contrasting background.
- 8.6. The occupant load of the occupie exterior area shall not exceed 300 in accordance with Section 1004.8.

Outdoor occupied areas where occupants must re-enter the building to egress were considered by previous editions of the IEC. and IFC to be the same as any room inside the building. That means unobstructed egress was required to be available from the outdoor area at all times. There were no exceptions to this nile but it was no unusual for these doors to have locks. placed on them for security purposes.

Locking these doors created the potential for people to get locked out with no way to safely egress through the building in an emergency until rescued. Common situations are upper level decks and occupied roofs where there sint access to an exterior stair; and doors serving grade-level outdoor areas where one or more of the required means of ceress paths is through the building.



For exterior balconies related to residential dwelling units and private offices (250SF balcony, maximum), the requirements for lock type, signage, two-way communication and single people dispared to the control of t

In addition to permitting locking of doors in the means of egress from exterior spaces, the 2021 IBC and IFC include new provisions permitting the locking of doors which provide access to and from exterior balconies and decks. Items 8 and 9 of 1010.2.4

 Locking devices are permitted or doors to balconies, decks or other exterior spaces serving individual dwelling or sleeping units.

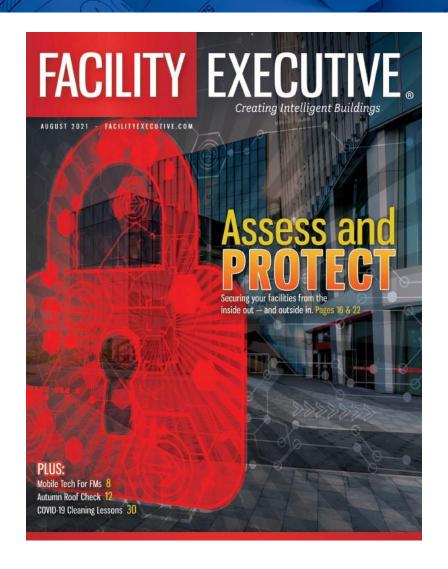
 Locking devices are permitted on doors to balconies, decks or other exterior spaces of 250 square feet or less, serving a private office space.

buildershardware.com

Media Update

Codes and Standards Feature Articles

- Doors in the means of egress: Electrical locking systems permitted by the codes- Building Safety Journal
- Builders Hardware That Makes The Grade--Facility Executive
- Power Doors Feature Related to Contactless Access--Construction Specifier
- Doors-Open-to-New-Era-of-Technology-Security—*Building Facilities Management*



BHMA's Secure Home Residential Hardware Program

- Supports two current residential standards: deadbolts and locksets
- Label now appears on members' products at retailers throughout North America
- Program Goals:
 - Educate consumers
 - Create awareness of the value of the label







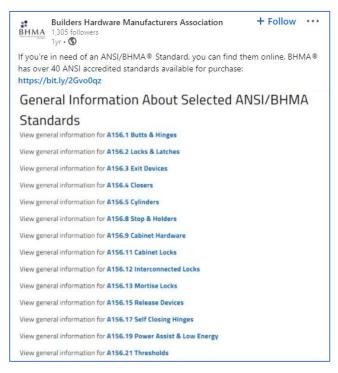


Digital Strategy

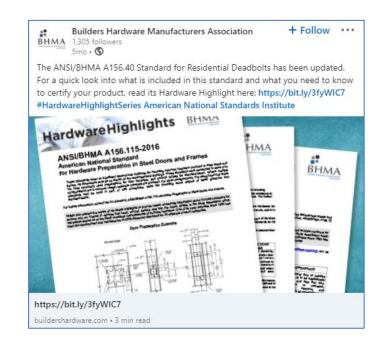


Digital Strategy: Social Media

BHMA LinkedIn: Top Performing Posts



General Standards Info Engagement Rate: 6.9%



Updates to A156.40 Engagement Rate: 6.5%



New CPD Launch Engagement Rate: 6.5%



Hardware Highlights LinkedIn Campaign

- To further promote awareness of BHMA's standards program, this fall a year-long social media campaign featuring each of the 42 ANSI/BHMA A156 series standards will be launched.
- The 42 standards will be grouped into the categories listed here.
 - Each category will be the subject of a blog on buildershardware.com.
 - The blog and the LinkedIn post will direct users to the appropriate standard on the Hardware Highlights page of the website.

- Control the Door
- Hang the Door
- Lock the Door:
 - Residential
 - Mechanical
 - Electrical
- Trim the Door
- Door Assemblies



Digital Strategy: Blogs

Content Development: BHMA Trade Blog

- ICC 2024 Code Revisions Updates
- Journey to the New BHMA CPD
- Committee Spotlight: Marketing Communications
- Committee Spotlight: Codes, Government and Industry Affairs
- How BHMA Advanced into Working on Hardware Standards
- How BHMA became the ANSI Standards Bearing Association for Hardware
- Committee Spotlight: Standards Steering

News News / BHMA Blog **BHMA Blog** The Journey to the New BHMA CPD By Michael Tierney, Standards Director The transfer of over 13,000 certified product listings from self-prepared PDFs to a digital, searchable database has been completed. We now have a state-of-the-art BHMA Certified Products Directory (CPD) for manufacturers to list and for professionals to find certified builders hardware. You may be wondering about the beginning of this project and how it all got started. To fully explain how we got here, we need think way back to when BHMA recognized there should be a process for manufacturers to attest that their careful design and production meet the respective BHMA Standards for their products. Understanding this need was the genesis of the Certified Product Directory (CPD), and BHMA's commitment to innovation that has led us to this current iteration. The original CPD program went into effect well over 20 years ago when subcommittee meetings held by conference calls were a novelty, web conferences were unheard of and minutes and drafts had just started being distributed by email instead of snail mail from BHMA's New York City headquarters. It took a few years during the late 90's to define the rules, format and pricing of the new CPD. In the beginning, a single lab was selected for each standard's listings -- the Operational Manual would later be changed to allow both Intertek and UL for all standards -- and the first version had three or four "separate programs" based on standard sections or groupings. Eventually, the Licensing Agreement and Operational Manual was completed, the administrative fees were simplified, the programs were combined and guidance on how to format the PDFs was provided. The program began to take off, and the annual printed directory swelled.

Subscr BHM	ibe to t IA Blog
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SUBSCRIBE

Digital Strategy: Website

New/Updated Website Content

Content development keeps the website up to date and enhances SEO:

- Home page
 - Spotlight Series
- Resources
 - Educational Module
 - Labeling Compliance Page
 - ADA Compliance Page
 - BHMA Blogs
 - Richard. A. Hudnut Award Winners Page
- CPD promotional video
- Re-vamp of Hardware Highlights page to enhance SEO and e-commerce



BuildersHardware.com

- BHMA has extremely high SEO ranking: it is consistently number 1
- Website visitors are most likely to visit the BHMA homepage, the CPD, the standards pages, and the grade levels page.
- The new CPD has increased pageviews and has brought high-quality traffic, as indicated by a lower bounce and exit rate:
 - 87% of CPD page viewers went on to view other pages. Its 8.9% exit rate was the lowest out of the top ten navigated pages.
 - Users who visited the Hardware Highlights page were most likely to spend the most time on the page with an average time of 1:41.







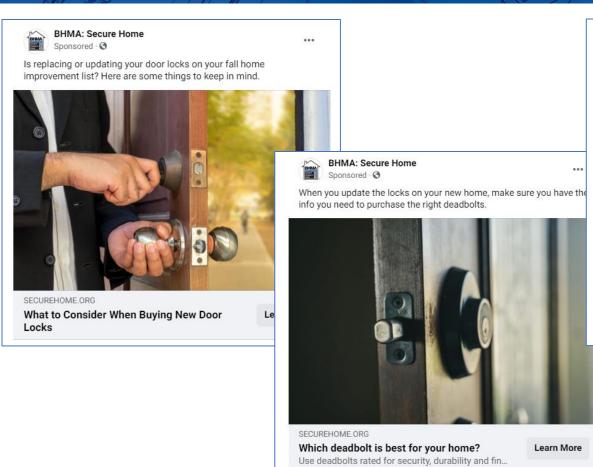
Secure Home Facebook Ad Campaign

- Two audiences
 - New homeowners
 - DIY/renovation
- Four calls to action
 - View the what is a deadbolt blog post
 - View the what is a lockset blog post
 - View the what to know before buying hardware blog post
 - View the Learning About the BHMA Certified Secure Home Label video



Digital Strategy: Social Media

Secure Home Facebook Ad Campaign





SECUREHOME.ORG

What to Know Before Buying New Door

Learn M



Certified Secure Home™ label to find products tested to the highest standards.



The Importance of Using Certified Locks Use locks rated for security, durability and finish.

Learn More



Secure Home Influencer Campaign

- Goals
 - Bring increased awareness to the BHMA Certified Secure Home label
 - Adds third-party authority to the Secure Home program by having individuals see this content from bloggers they already know and trust
- Influencers have sizable followings in the home renovation/DIY space and cover each region of the United States
- Each influencer is creating a blog post on the Secure Home program and sharing it on their social media channels (Facebook, Twitter, Instagram, Pinterest)



Secure Home Influencer Campaign

- Campaign is estimated to yield 5 million impressions
- Average time on blog: 2:47
 - Compared to benchmark of 1:53









SecureHome.org: Landing Pages

- Out of our top ten pages, the home page had the most sessions and most pages per session
- Users who landed on the Hardware Style
 Guide page or the Security page were more
 likely to spend more time on the website
 compared to users landing on other pages
- Compared to last year, the landing pages that had the highest percentage of increase in sessions were Choose Your Rating Combination and the Homepage

Landing Page

Blog: What to Know Before Buying Hardware

Homepage

Lockset & Deadbolt Types

Blog: What is a Deadbolt

Learning About the Label

Choose Your Ratings Combination

Why BHMA Certified

Blog: What is a Lockset

Durability

Security



Home Sweet Secure Home Campaign

- Home Sweet Secure Home is the current (Q3)
 blog-based ad campaign designed to educate and
 create awareness about the BHMA Secure Home
 educational website and label.
- The blogs focus primarily on relevant summer topics and are written to appeal to New homeowners, D-I-Yers and Home remodelers
- Early metrics show that the retargeting of these ads to previous blog visitors has doubled the click through rates of previous campaigns and led to increased time on the site.









Media Update

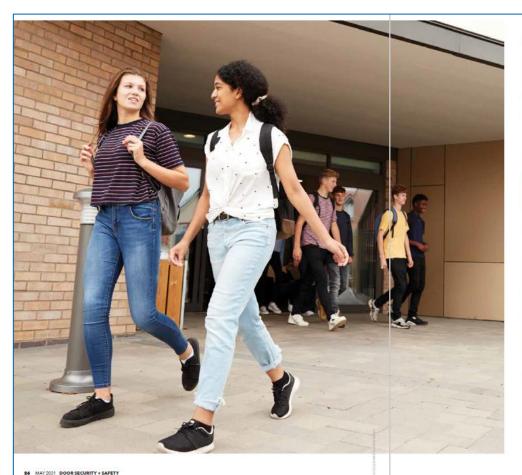
Byline Placements

School Security

 Assessing Door Hardware for Classrooms--Door Security + Safety

Residential Standards

 Setting the Standard(s) for Residential Hardware--Window + Door



Assessing Door Hardware for Classrooms

The builders hardware industry partners with fire marshals to highlight the importance of proper hardware in schools.

BY RALPH VASAMI

Discussions are taking place around the United States about how to keep students and teachers safe from the coronavirus and other potential health risks as schools continue to open up following COVID-19 lockdowns.

While stakeholders are giving attention to pandemic-related classroom modifications, it is also an ideal time to ensure physical safety from other types of emergencies by ensuring that classrooms are protected with proper door hardware. Students, teachers and administrators need to be protected from assaults, bomb threats, bullying, harassment, fires and server weather incidents, or any other potential threats that could occur within school walls.

The Builders Hardware Manufactures Association (BHMA) has prioritized public safety at the forefront of the builders' hardware industry since 1992. BHMA recognizes that between varied requirements in building code jurisdictions and the wide array of hardware available for classroom doors, door hardware priorities may need to be reassessed to maintain current sentiments.

BHMA standards for builders hardware are revised at least every five years, ensuring ongoing awareness of how door hardware can meet public safety needs. BHMA participates in the building code development process with the International Code Council (ICC) and National Fire Protection Agency (NFPA), among others, to aid in the building code developmen processes for building, fire and life safety codes and standards related to door hardware. BHMA uses this knowledge of door hardware and building codes to further the cause of school safety and security.

DOOR SECURITY + SAFETY MAY 2021 2

BHMA Spotlight Series: 2022 Launch

- The BHMA Spotlight Video Series was launched this year to bring a more personal touch to BHMA. Members of BHMA discuss our major initiatives and how they have been involved in BHMA is a short video.
- Current BHMA President Mark Bloom launched the series discussing his thoughts as new president.
- Six Spotlight Series videos will be released in this first year, covering the residential program, codes and standards initiatives, the new CPD and school security.





Major Initiatives

BHMA Educational Module: Overview

PURPOSE

- To provide BHMA members with learning materials about BHMA
- Allow for companies to use within their own learning systems

GOAL

 To spread knowledge about the association's leadership, encourage engagement within BHMA committees or task groups

AUDIENCES

New and existing employees, and new product managers within BHMA member companies



Major Initiatives

BHMA Educational Module



Issues Management | International

More prominent role in key issues: school security/safe egress in fires

BHMA takes on the world







